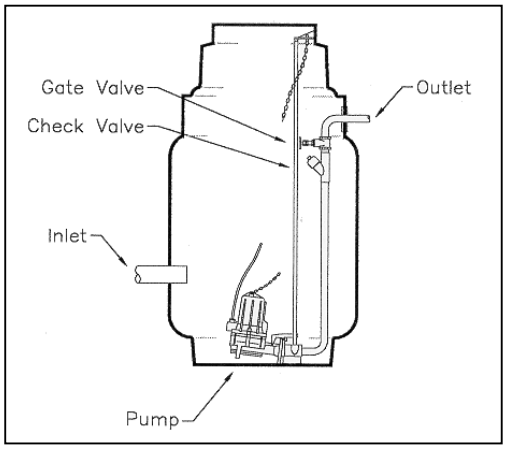
Packaged Pumping Stations
Sewage and Waste Water

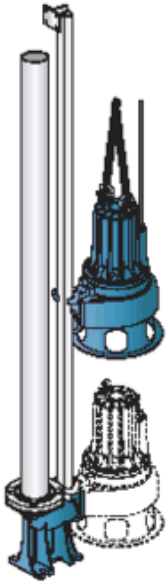


The Pumpmasters range of packaged pumping stations is available to the domestic and commercial market. All stations are designed for minimum maintenance, and long life.

- **All manufactured to comply with BSEN12050**

Pumping stations are supplied ready to drop into position, only requiring inlet pipework, discharge pipework and electricity to be connected.

For the purposes of transport the pumps, float switches and control panel are supplied separately. The pumps only require sliding onto guide rails for easy installation.



A full range of heavy-duty pumps is available, fitted with either vortex or open channel impellers. For use with sewage, all pumps (unless of the grinder variety) should have a minimum of 75 mm clearances to comply with current guidelines and to prevent blockages.

With maintenance in mind, no entry to the sump is required. The pumps are mounted on guide rails with galvanised lifting chains.

Chambers are available from 1 - 2.4 metre diameter, with 1.5 – 4 metre depths (capacity 1000 – 13,000 litres).

Manufactured in high-density double laminated polyethylene, our pump stations comply with BS7664, they are fitted with ABS pipe work and galvanised steel guide rails, mercury free float switches, non-return valves with nitrile coated steel ball, cast iron full clearance shut off valve. Supplied loose is a 5 ton galvanised access cover and IP55 control panel. The control panel includes pump contactor/overloads, Hand/Off/Auto switches, run/trip lights, low voltage control circuit, audible alarm, and high level alarm all mounted in a steel lockable enclosure. If required the valves can be supplied in a separate chamber, the control panel can also be mounted in a single door kiosk. ATEX flameproof options are also available.

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